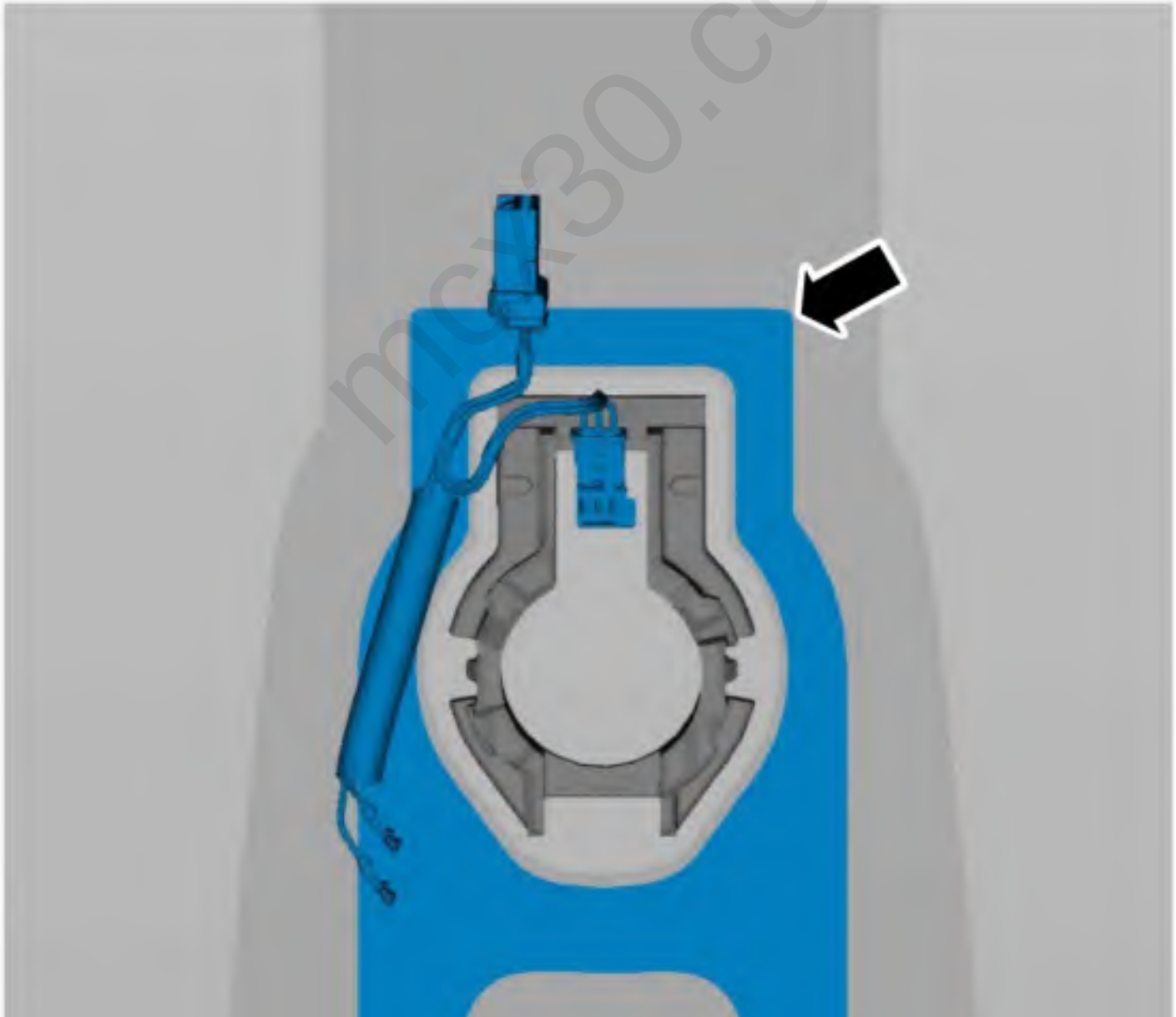


Image Processing Module A (IPMA) Camera Heated Windshield Element

Removal

1. Remove the interior rear view mirror.
Refer to: [Interior Rear View Mirror](#) (501-09 Rear View Mirrors, Removal and Installation).
2. Remove the IPMA camera heated windshield element.

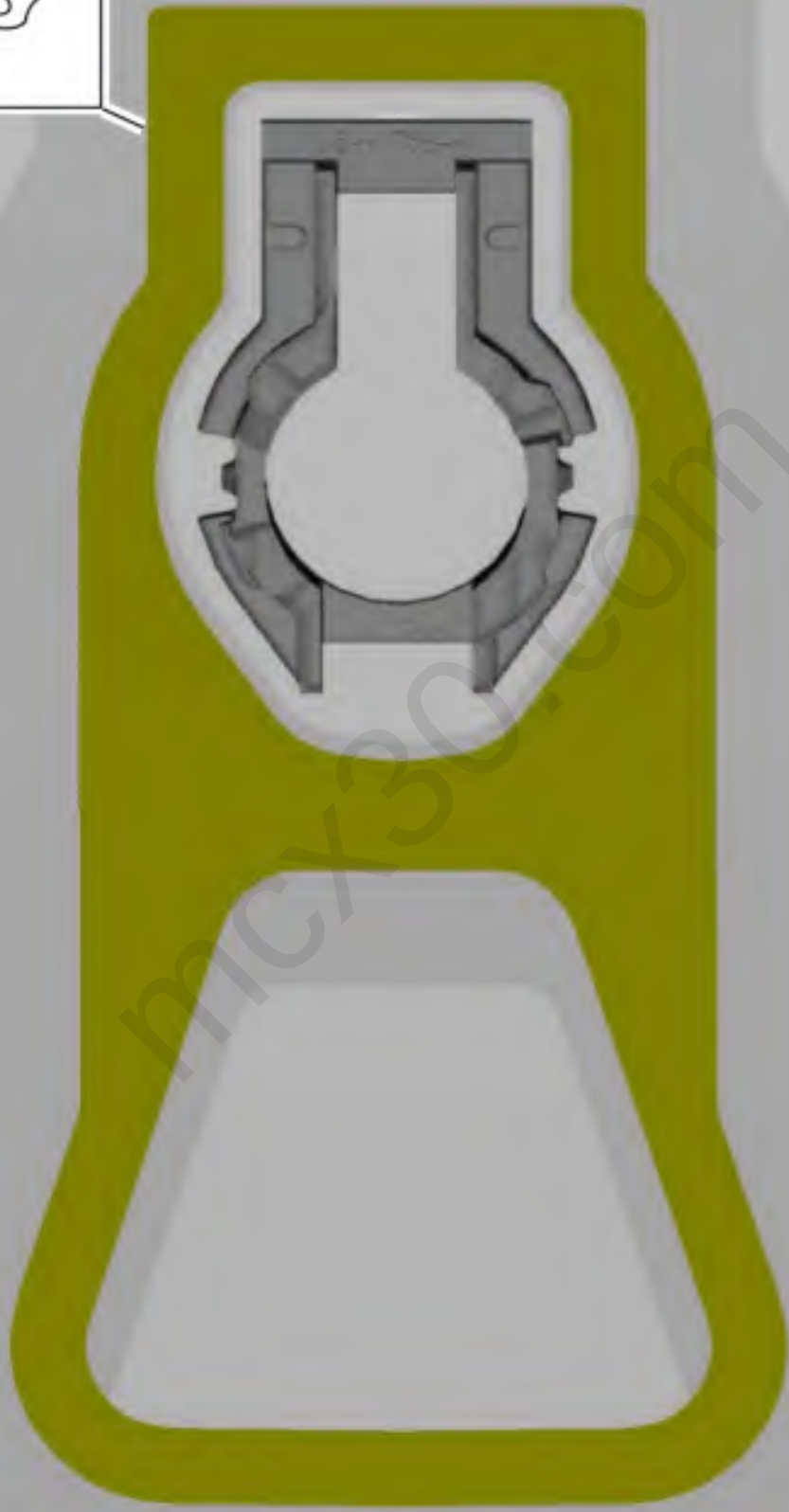




Installation

1. **NOTE:** *Use an alcohol pad to remove the residual adhesive. If required, a plastic scraper may be used.*

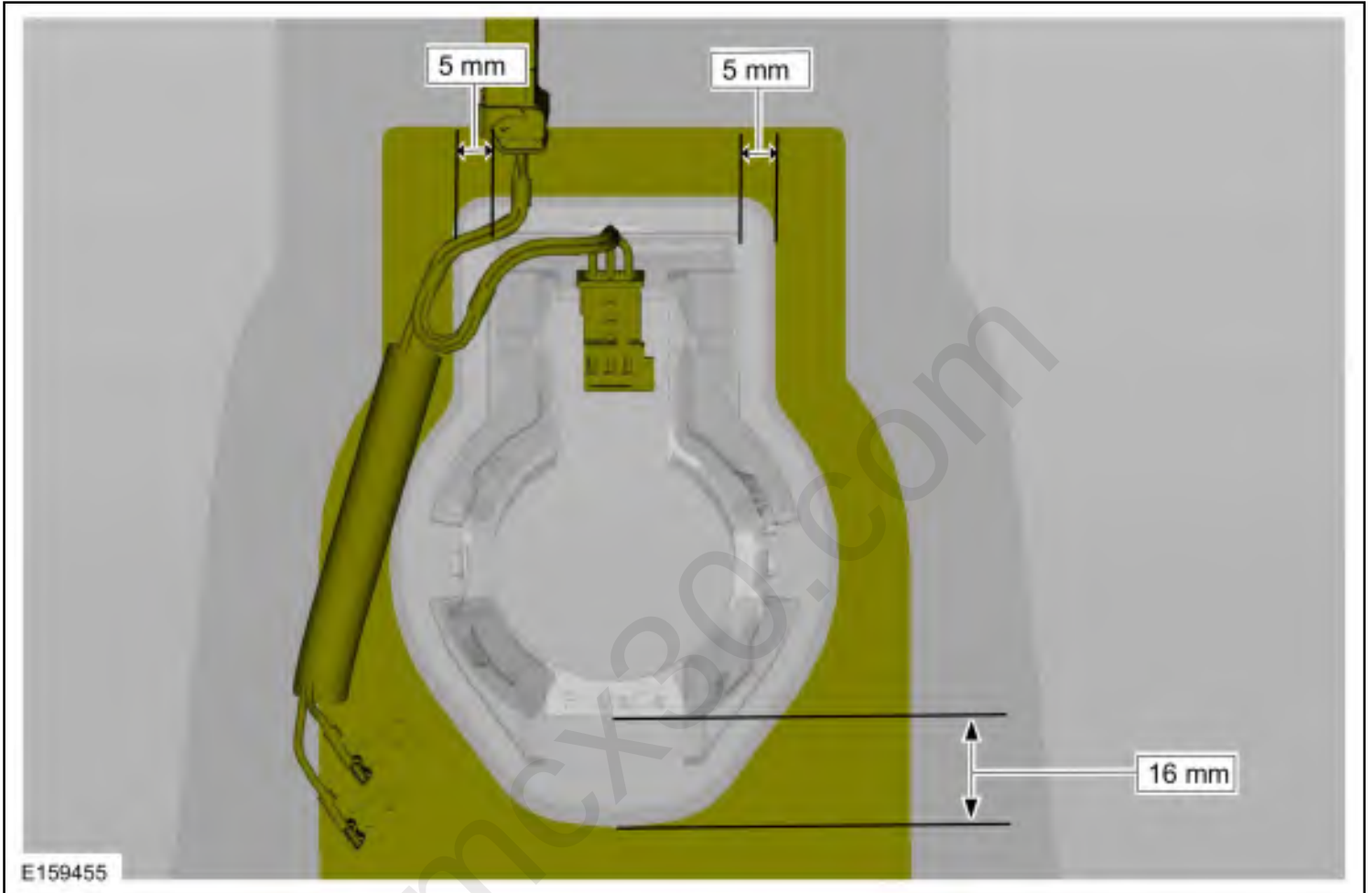
Clean and remove any residual adhesive from the windshield.



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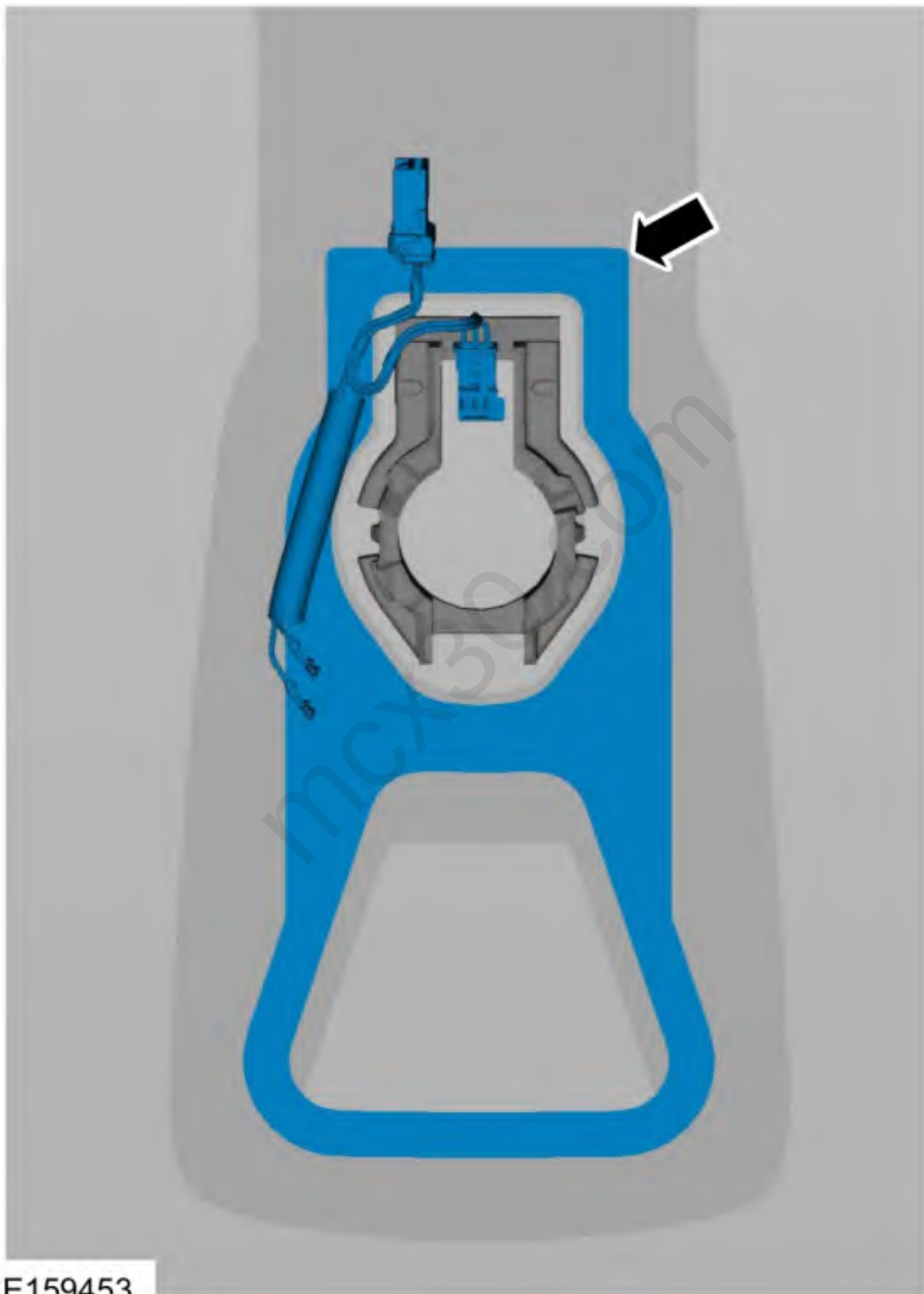


2. Remove the protective covering from the new camera windshield defrost heater and align the camera windshield defrost heater.

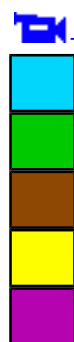


3. **NOTE:** *Apply even pressure to adhere the camera windshield defrost heater to the windshield.*

Install the IPMA camera heated windshield element.



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4. Install the interior rear view mirror.

Refer to: [Interior Rear View Mirror](#) (501-09 Rear View Mirrors, Removal and Installation).

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